

Date: Tuesday, 3/14/2006 12:38:04 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRUT
Job Number	: 26235		
Estimate Number	: 10959		
P.O. Number	: N/A	Part Number	: D2565207
This Issue	: 3/14/2006	Drawing Number	: D2565 REV E
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: E
Previous Run	: N/A	Material	: N/A
	Type : SMALL / MED FAB	Due Date	: 3/15/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	4
Checked & Approved By	: <u>SEE ABOVE USER & DATE</u>	Um:	Each
Comment	: Est: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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Comment: Qty.: 1.8812 f(s)/Unit Total: 7.5247 f(s)

Material: 304/316 SS tubing 0.750" Dia. x 0.049" wal (2) M 18983
(M304TR0750W049) Batch No: 2 M 100309

SB 06/03/14 (4)

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch as per Dwg D2565 using DT 8313

SB 06/03/14 (4)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr and polish

SB 06/03/14 (4)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06-03-15 (4)

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

MA 08 03 15 (4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: PD Date: 26/03/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

DL 06/03/15

(4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 186

P 4/3/16 (4)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DD 06/03/16 (4)

Job Completion



DL 06-03-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries